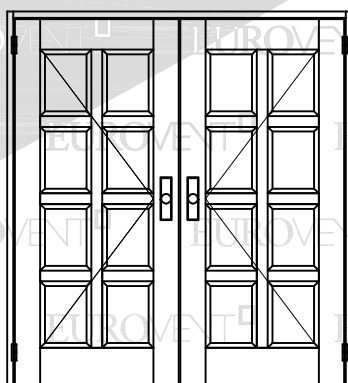
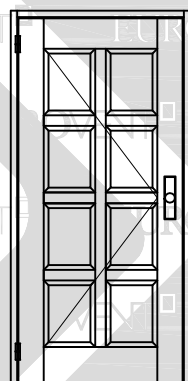
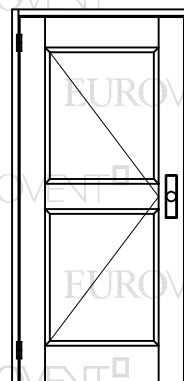
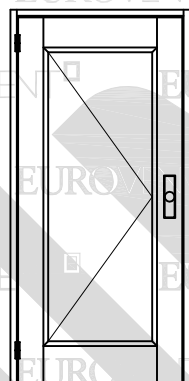




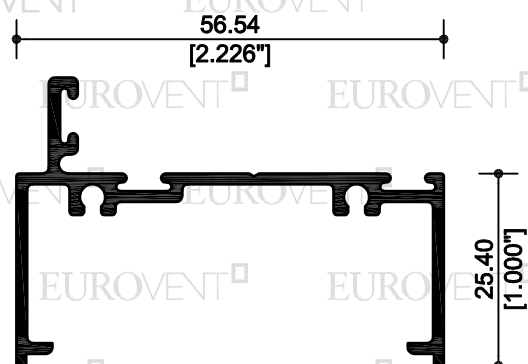
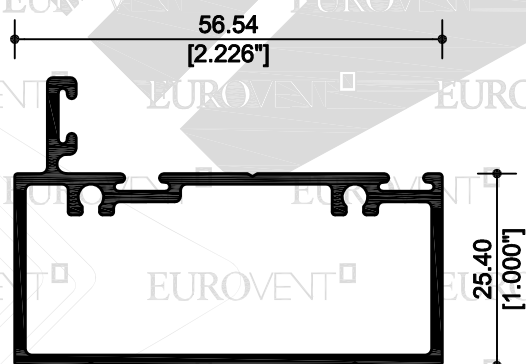
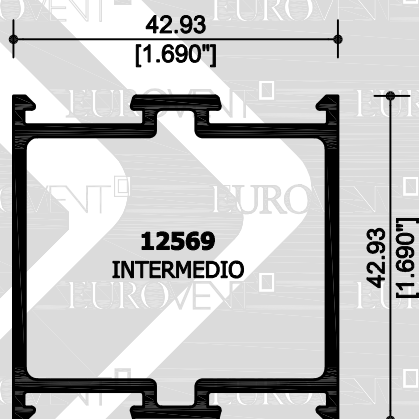
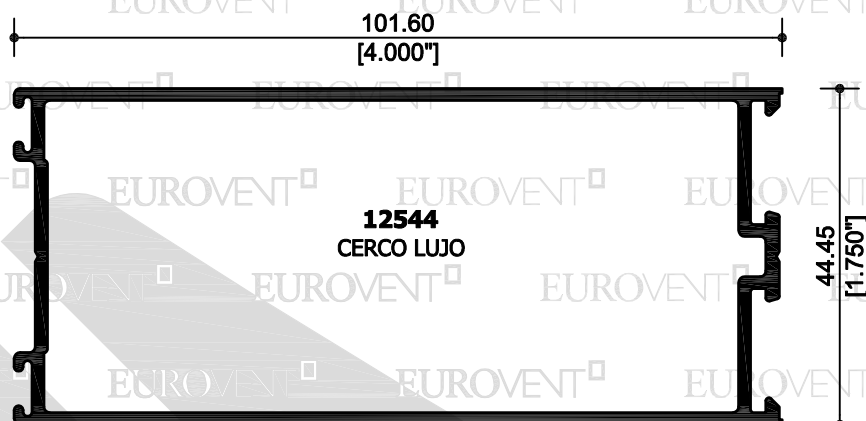
CLASSIC

SERIE

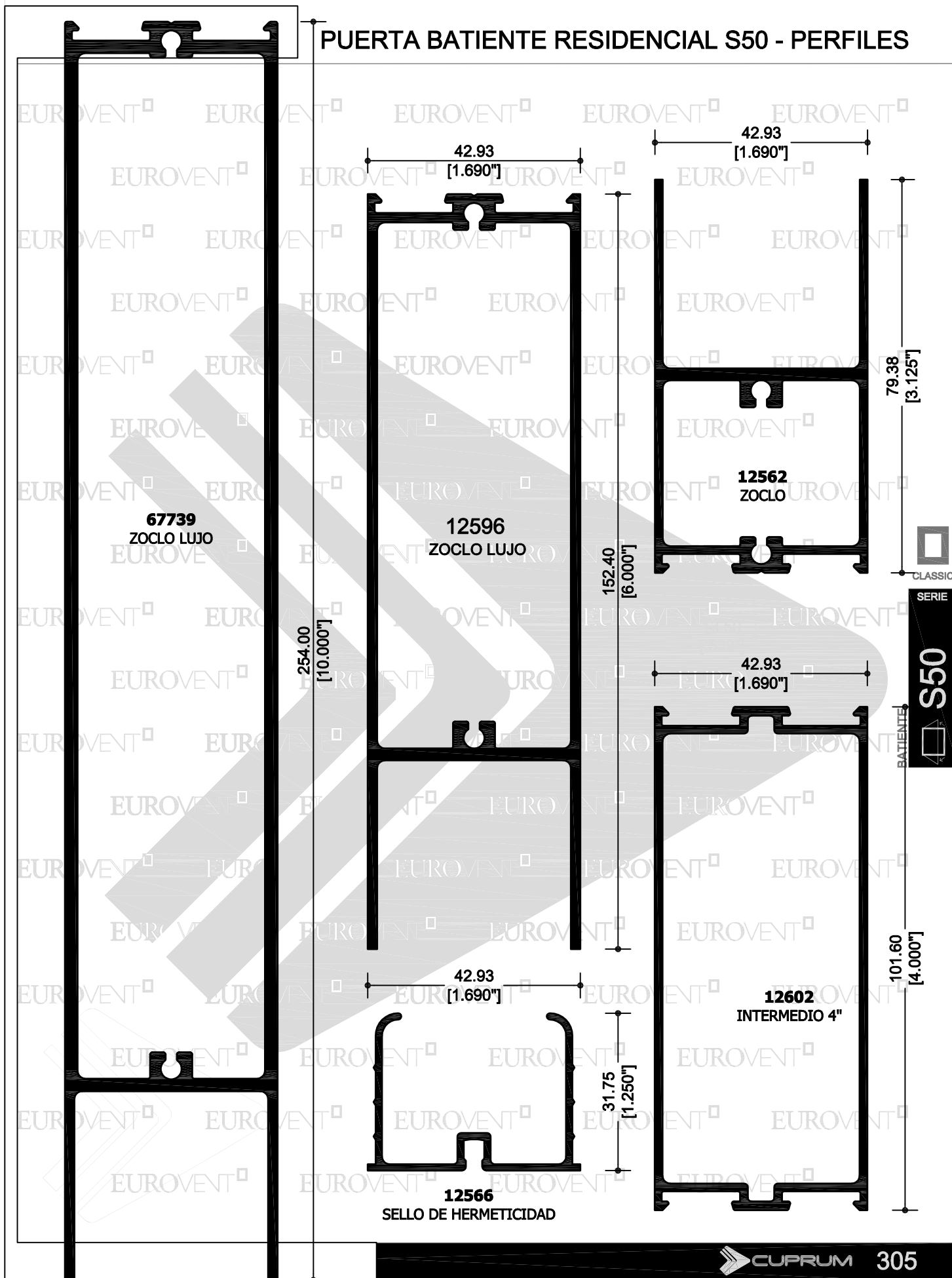
S50

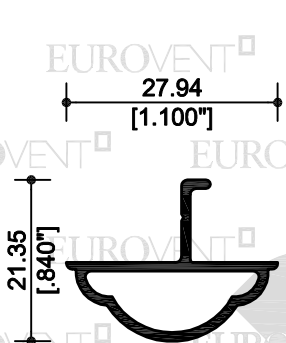
BATIENTE



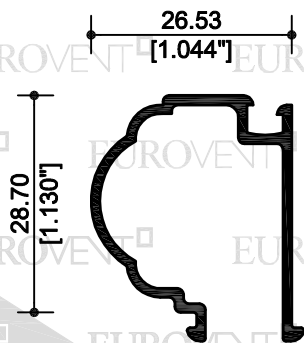


# PUERTA BATIENTE RESIDENCIAL S50 - PERFILES

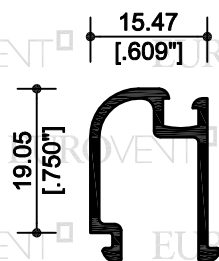




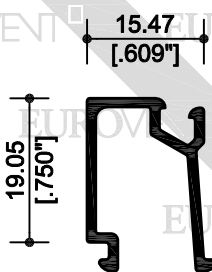
**12653**  
ADAPTADOR INTERMEDIO



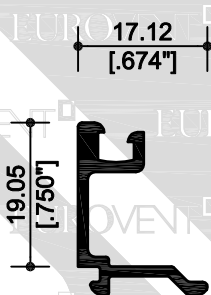
**12595**  
JUNQUILLO ALTO RELIEVE



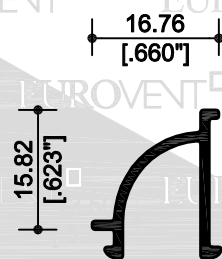
**12576**  
JUNQUILLO COLONIAL



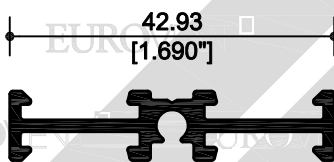
**12543**  
JUNQUILLO



**12603**  
JUNQUILLO DOBLE VIDRIO



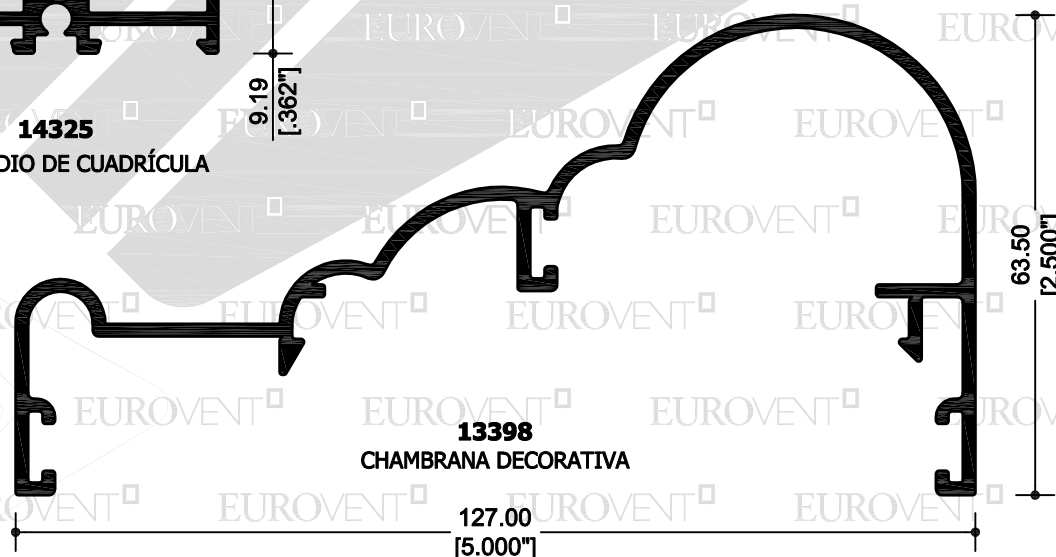
**14324**  
JUNQUILLO DE CUADRÍCULA

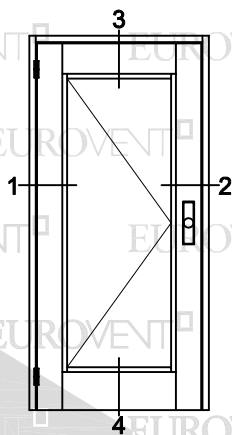


**14325**  
INTERMEDIO DE CUADRÍCULA



**13398**  
CHAMBRANA DECORATIVA





SIN ESCALA



CLASSIC

SERIE

S50

BATIENTE

EXTERIOR

CERRADURA  
CON MANIJASELLADOR  
INTERPERIE

12617

E-2615

12603

E-2609

12544

DOBLE VIDRIO

FN-100

GN-147

INTERIOR

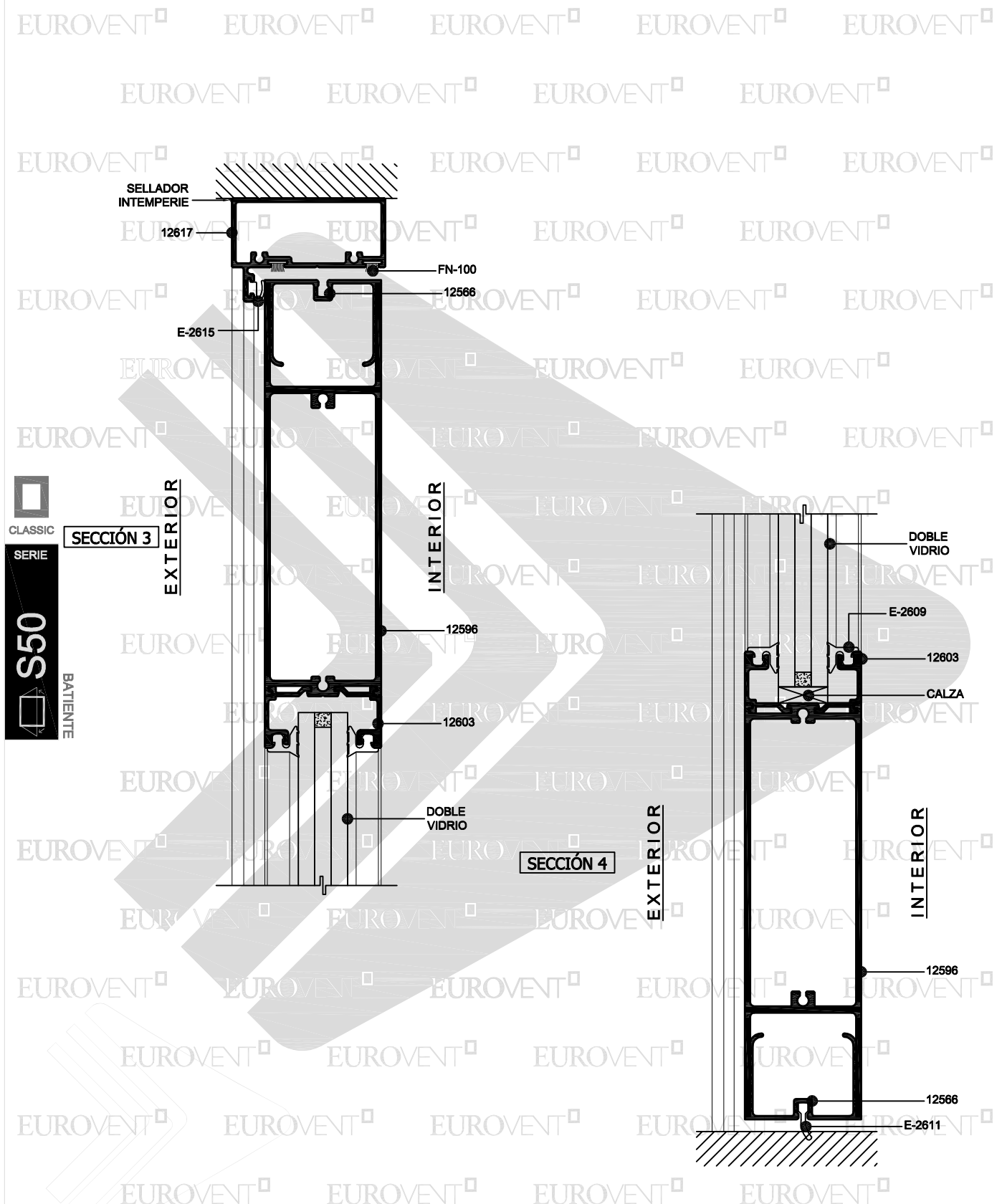
SECCIÓN 1

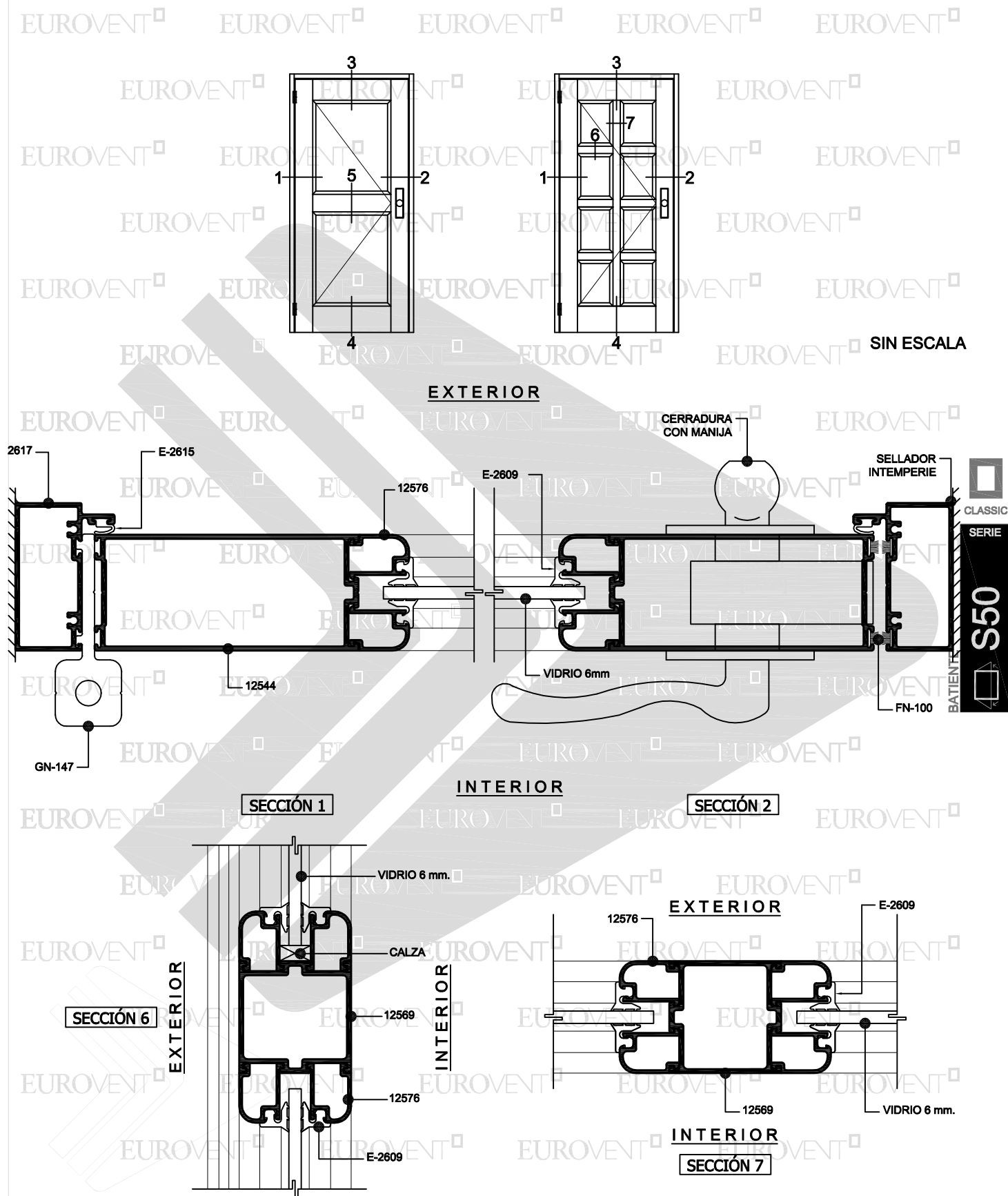
SECCIÓN 2

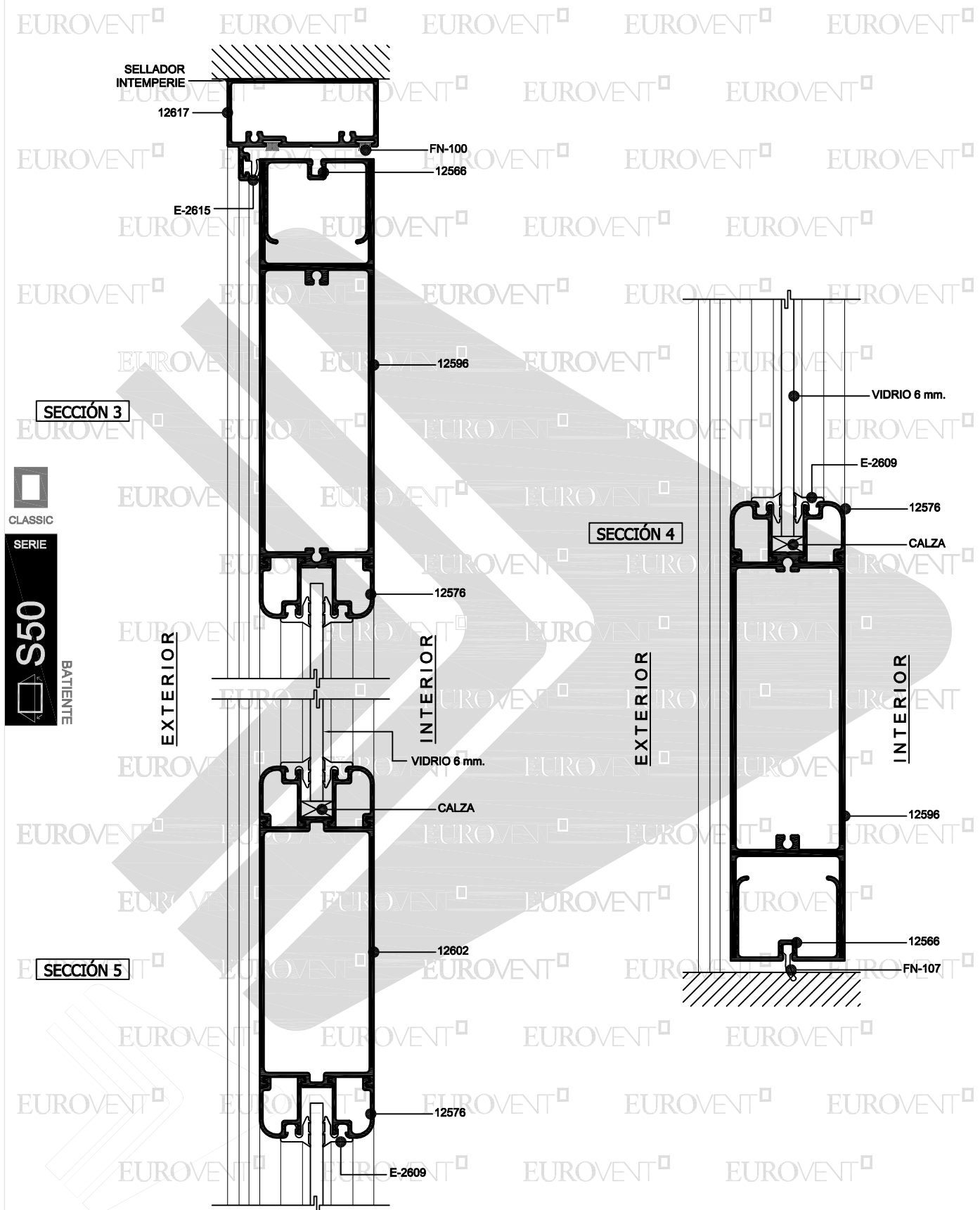
MÁXIMO ESPESOR DE DOBLE VIDRIO 18mm.



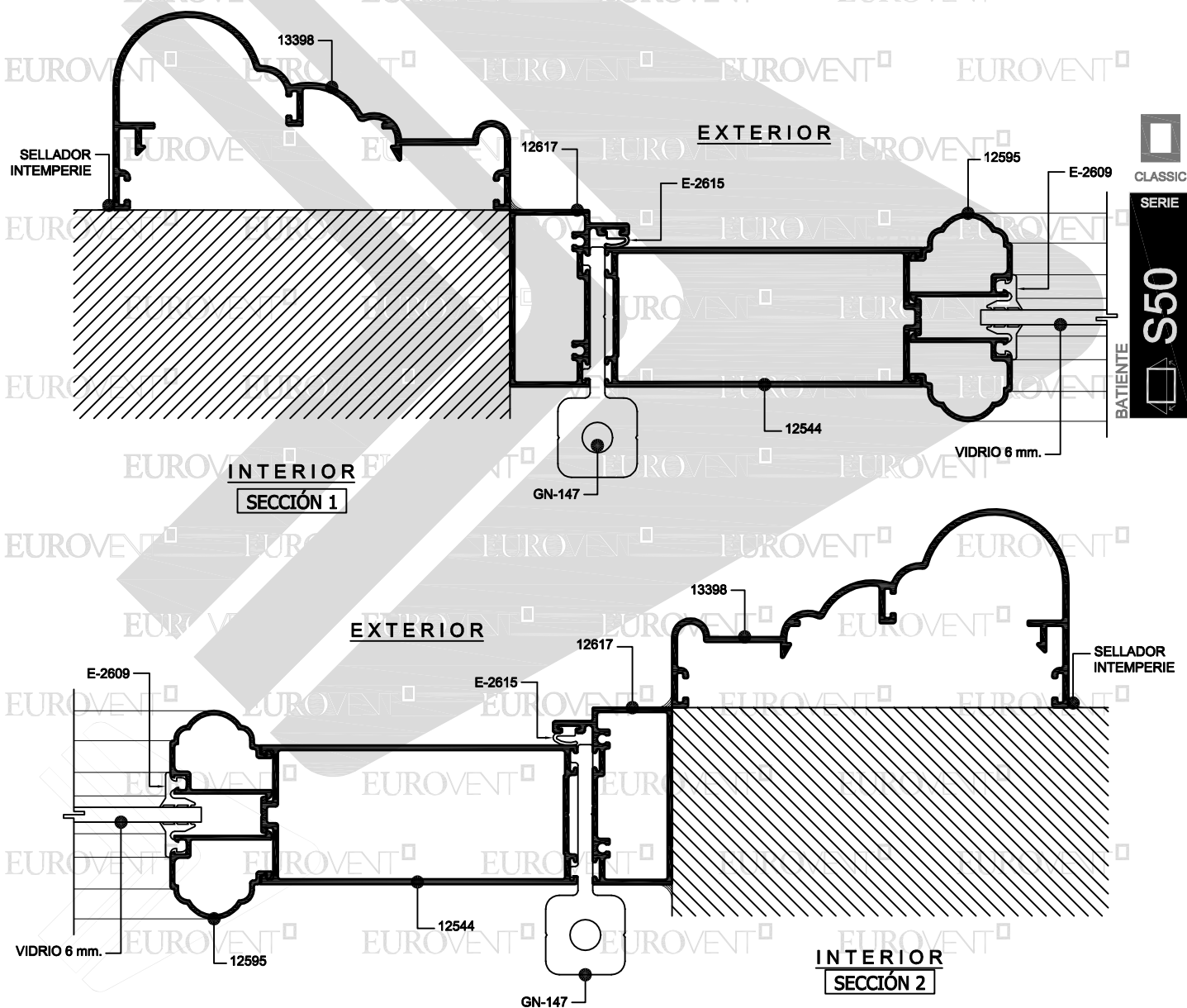
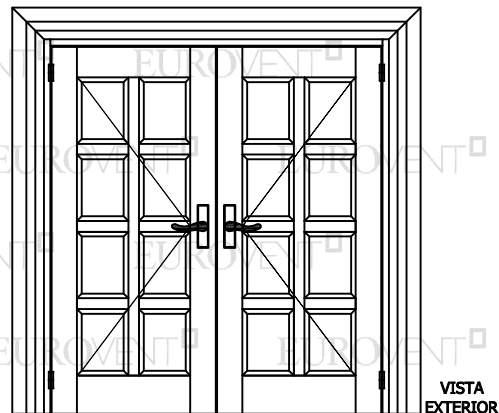
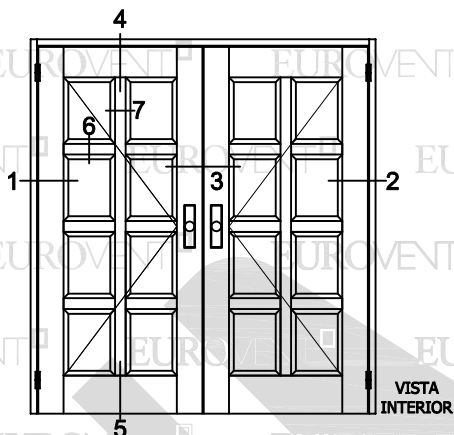
CUPRUM 307



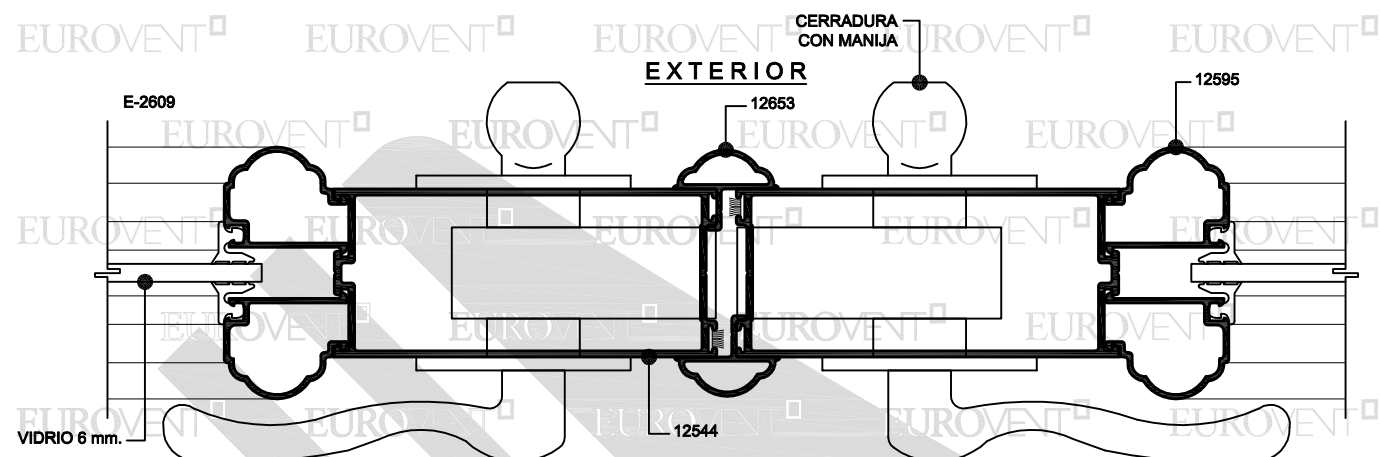




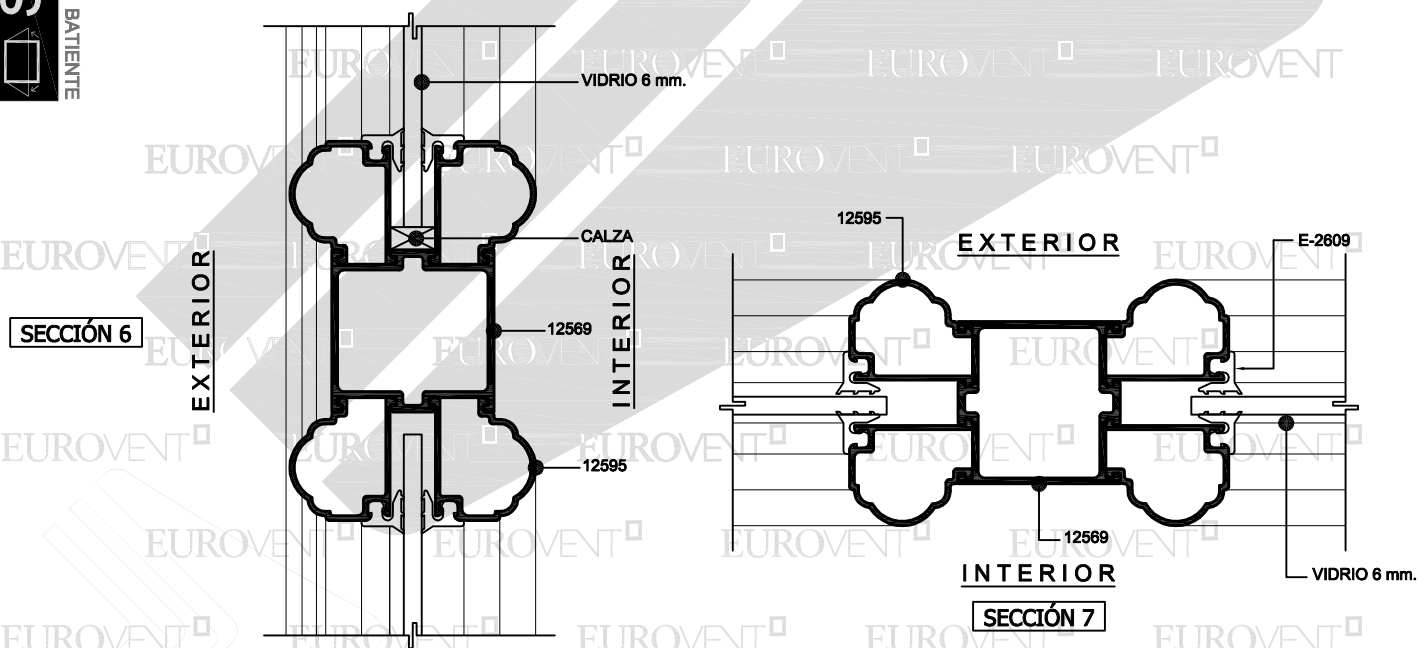


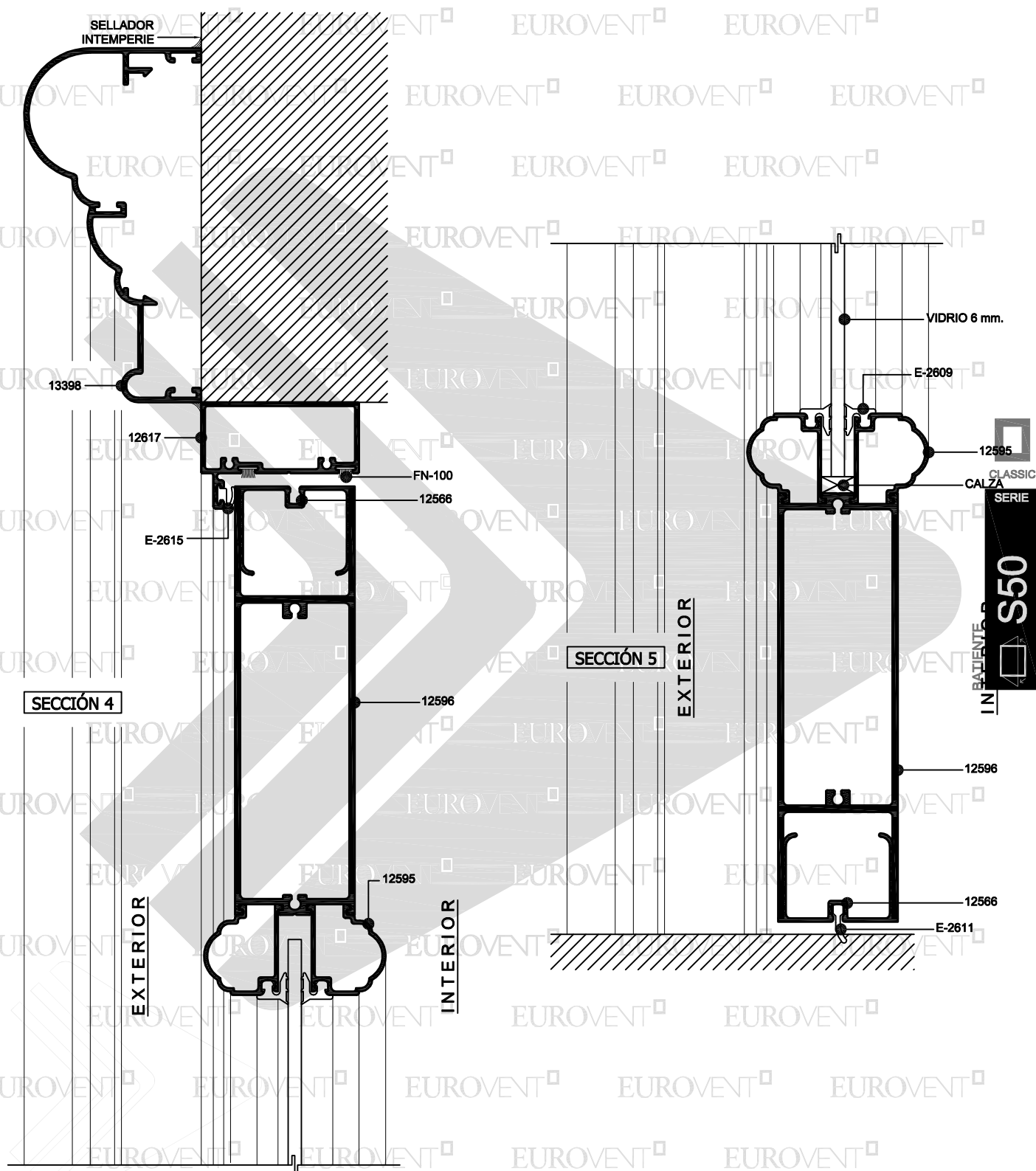


EUROVENT<sup>®</sup> EUROVENT<sup>®</sup> EUROVENT<sup>®</sup> EUROVENT<sup>®</sup> EUROVENT<sup>®</sup>



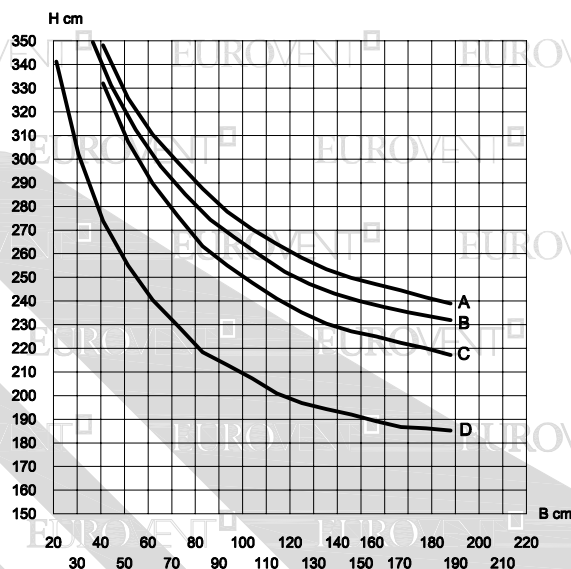
EUROVENT<sup>®</sup> EUROVENT<sup>®</sup> EUROVENT<sup>®</sup> EUROVENT<sup>®</sup> EUROVENT<sup>®</sup>





DEFLEXIÓN MAX. L/175

LOS LÍMITES DE FABRICACIÓN  
PARA LOS PERFILES, SERÁN  
LOS QUE SE ENCUENTREN DEBAJO  
DE LAS CURVAS GRAFICADAS.

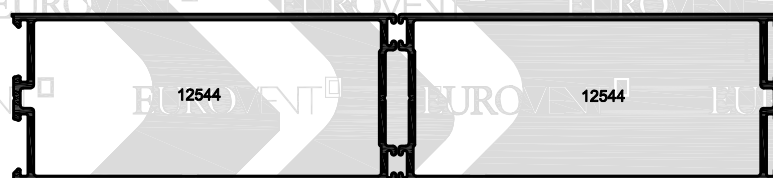


SERIE

S50



BATIENTE

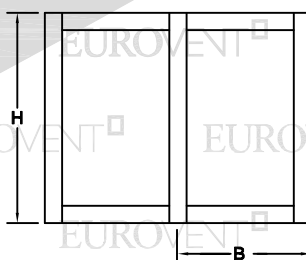


I x-x= 33.94 cm<sup>4</sup>

ALEACIÓN: 6063  
TEMPLE: 5

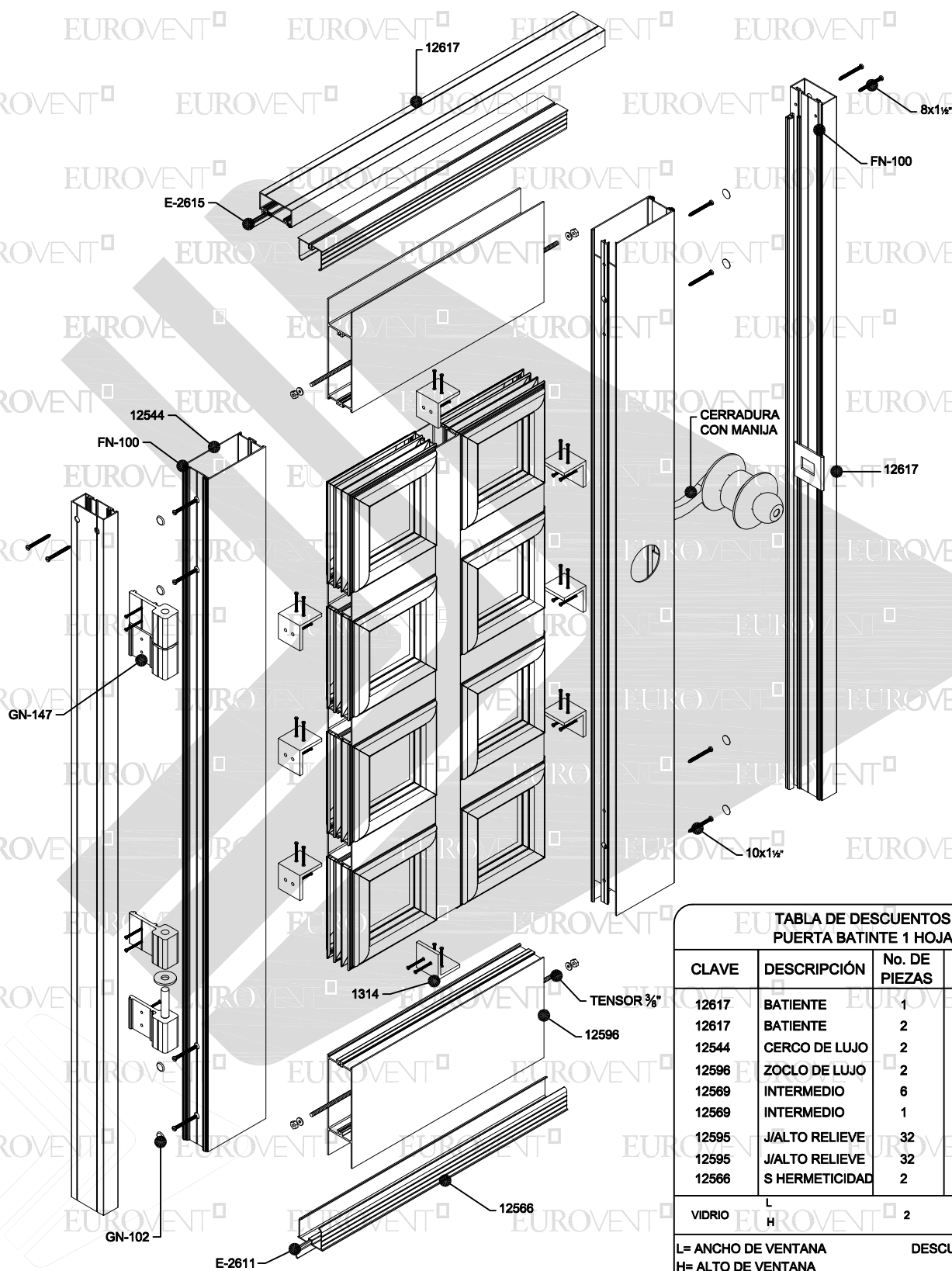
Valores de presión por velocidad de viento

| Curvas | Presión del diseño    | Velocidad de viento | Zona                       |
|--------|-----------------------|---------------------|----------------------------|
| A      | 45 Kg/m <sup>2</sup>  | 80 Km/h             | Centro de grandes ciudades |
| B      | 50 Kg/m <sup>2</sup>  | 90 Km/h             | Barrios Residenciales      |
| C      | 65 Kg/m <sup>2</sup>  | 120 Km/h            | Campo Abierto              |
| D      | 110 Kg/m <sup>2</sup> | 160 Km/h            | Zona Costera               |



LOS LÍMITES DE UN CANCEL VAN EN FUNCIÓN DE LA  
COMBINACIÓN DE RESISTENCIA DEL PERFIL DE ALUMINIO,  
EL VIDRIO Y LOS ACCESORIOS QUE LO INTEGRAN.

VERIFICAR QUE LA DEFLEXIÓN DEL PERFIL SEA  
COMPATIBLE CON EL VIDRIO UTILIZADO.



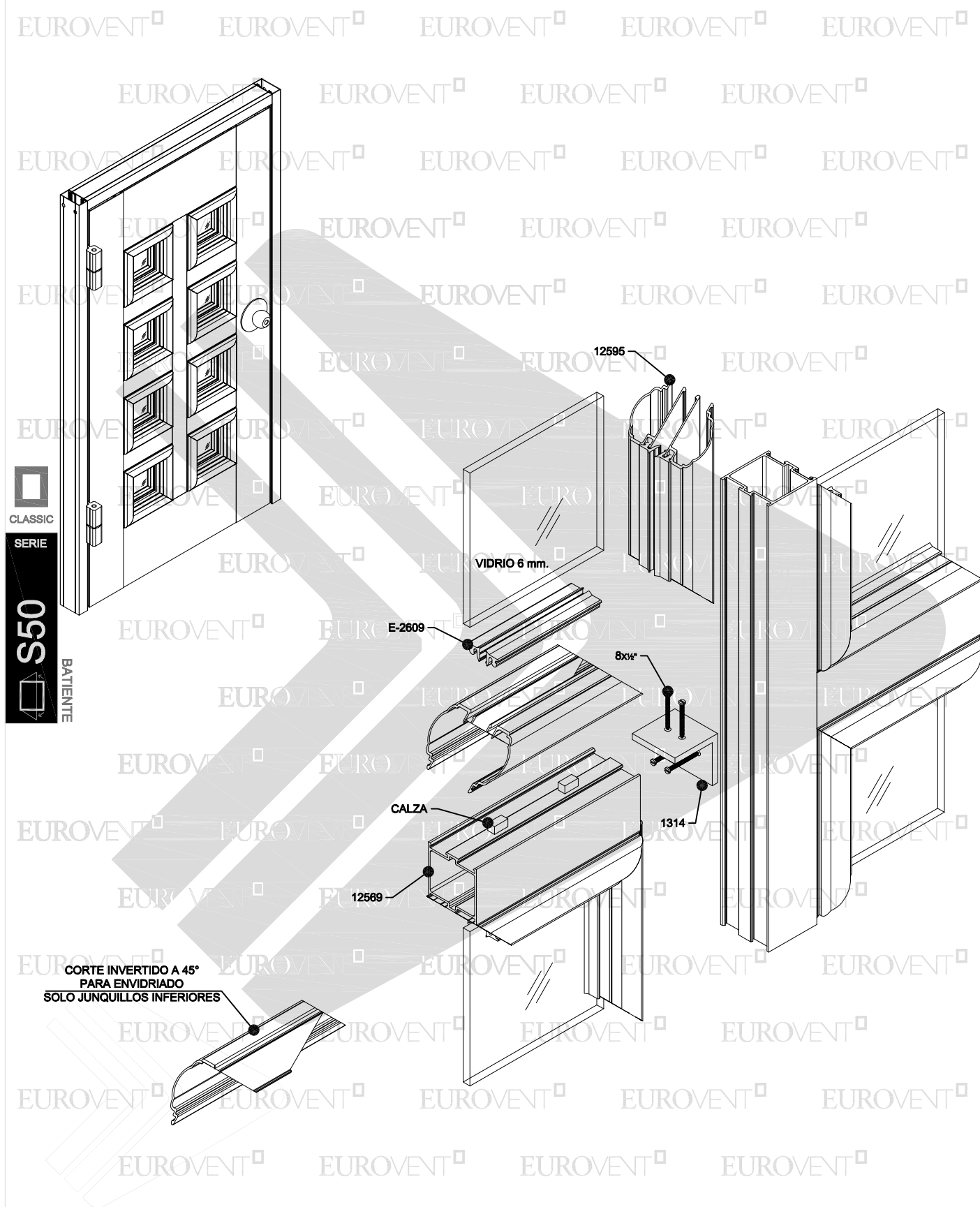
CLASSIC

SERIE

S50

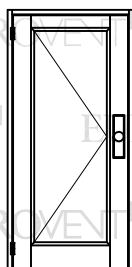
BATIENTE

| TABLA DE DESCUENTOS<br>PUERTA BATIENTE 1 HOJA |                |                   |                      |
|-----------------------------------------------|----------------|-------------------|----------------------|
| CLAVE                                         | DESCRIPCIÓN    | No. DE<br>PIEZAS  | CORTE Y<br>DESCUENTO |
| 12617                                         | BATIENTE       | 1                 | L-51                 |
| 12617                                         | BATIENTE       | 2                 | H                    |
| 12544                                         | CERCO DE LUJO  | 2                 | H-44                 |
| 12596                                         | ZOCLO DE LUJO  | 2                 | L-268                |
| 12569                                         | INTERMEDIO     | 6                 | L/2-154              |
| 12569                                         | INTERMEDIO     | 1                 | H-349                |
| 12595                                         | J/ALTO RELIEVE | 32                | L/2-146              |
| 12595                                         | J/ALTO RELIEVE | 32                | H/4-112              |
| 12566                                         | S HERMETICIDAD | 2                 | L-73                 |
| VIDRIO                                        |                | 2                 | L/2-165              |
| H                                             |                |                   | H/4-130              |
| L= ANCHO DE VENTANA                           |                | DESCUENTOS EN MM. |                      |
| H= ALTO DE VENTANA                            |                |                   |                      |





## PARÁMETROS MÍNIMOS Y MÁXIMOS DE FABRICACIÓN.



PBR-50  
MÍNIMO 0.80 x 1.80  
MÁXIMO 1.00 x 2.50

| ALUMINIO |                         |                |                 |                     |                    |
|----------|-------------------------|----------------|-----------------|---------------------|--------------------|
| CLAVE    | DESCRIPCIÓN             | PIEZAS X ATADO | LARGO STD. MTS. | PERÍMETRO ANOD. CM. | PERÍMETRO PUL. CM. |
| 12543    | JUNQUILLO               | 20             | 6.10            | 13.57               | 2.95               |
| 12544    | CERCO LUJO              | 4              | 4.60            | 33.95               | 27.06              |
| 12544    | CERCO LUJO              | 4              | 6.10            | 33.95               | 27.06              |
| 12562    | ZOCLO                   | 4              | 5.00            | 34.34               | 15.80              |
| 12566    | SELLO DE HERMETICIDAD   | 10             | 6.10            | 24.35               | 0.00               |
| 12569    | INTERMEDIO              | 4              | 6.10            | 21.94               | 8.58               |
| 12576    | JUNQUILLO COLONIAL      | 20             | 6.10            | 13.14               | 2.74               |
| 12595    | JUNQUILLO ALTO RELIEVE  | 12             | 6.10            | 20.15               | 5.17               |
| 12596    | ZOCLO LUJO              | 2              | 6.10            | 48.95               | 30.86              |
| 12602    | INTERMEDIO LUJO         | 3              | 6.10            | 33.67               | 20.32              |
| 12603    | JUNQUILLO               | 20             | 6.10            | 10.47               | 2.30               |
| 12617    | BATIENTE                | 6              | 6.10            | 21.66               | 16.02              |
| 12653    | ADAPTADOR INTERMEDIO    | 20             | 6.10            | 9.18                | 6.88               |
| 12756    | BATIENTE ABIERTO        | 8              | 6.10            | 30.04               | 16.25              |
| 13398    | CHAMBRANA DECORATIVA    | 2              | 6.10            | 58.22               | 22.83              |
| 14324    | JUNQUILLO DE CUADRÍCULA | 30             | 6.10            | 9.63                | 2.67               |
| 14325    | INTERMEDIO CUADRÍCULA   | 16             | 6.10            | 16.65               | 1.80               |



CLASSIC

SERIE

BATIENTE

S50

